



## CASTLE HOUSE HOTEL HEREFORD, UK

---

**T**his was a Grade 2 Heritage Listed building, but because a previous Victorian era refurbishment had done away with the Georgian bars, it allowed us to consider using insulating glass to replace the 100-year-old single-panes," says architect Keith Wright.

This was good news for the new Dutch owners because it meant that with everything else installed and rebuilt in the 1.2 million pound upgrade, they could also boost the hotel's acoustical performance to a Four Star rating.

"We certainly needed dual pane to get there, and the use of Super Spacer® just helped make for a really quiet establishment."

The final installed windows contain an historic amalgam of modern-day clear glass and hand-made flat glass imported from Poland, the latter having an old-fashioned look for use on the exterior side to hide the existence of dual pane units.

The Castle House Hotel won the UK Automobile Association 2001 National Hotel of the Year award.



**TECHNICAL DETAILS OF THE PROJECT**



**THE CLIENT**

**Castle House Hotel**

**THE PROJECT**

**Refurbished 1998  
Building Size: 7,000 sq.ft.**

**CONSTRUCTION**

**Windows: Sash Restorations - Hereford, United Kingdom  
Frames: Restored wooden sashes  
IG: Holdens SupaSeal, Birmingham, United Kingdom  
Outboard lite: 4 mm, low reflective  
"historic conservation glass"  
6 mm white Super Spacer®  
Inboard lite: regular 4 mm clear glass**

**ARCHITECT**

**Keith Wright  
Neumayer & Partners - Munich, Germany**

**CONTACT**

**Tel: 49.1.704.466.622  
Hotel Web Site: [www.castlehse.co.uk](http://www.castlehse.co.uk)**

